Upgrading pasta waste through lactic acid fermentation

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During its production process, every kilogram of pasta manufactured generates about 23 g of pasta wastes (PW). Considering the global pasta production, there are about 376 kilotonnes of PW produced every year. In this work, PW were characterised and used as the substrate in lactic acid (LA) fermentations.



Fermentations

Profile for (SHF) sequential hydrolysis and fermentation and, (SSF) simultaneous saccharification and fermentation of pasta wastes. The graphs show the average concentrations of lactic acid and sugars for experiments using 200 ($\cdots \diamond \cdots, \cdots \Box \cdots$) and 300 g/L ($\cdots \diamond \cdots, \cdots \blacksquare \cdots$) of pasta waste, inoculation time for (SHF) is marked at 24 h (----)

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·····◆····· Lactic acid (300 g/L) ·····⊡····· Total sugar (200 g/L) ·····◆····· Lactic acid (200 g/L) Total sugar (300 g/L) 90 90 (SHF) (SSF) 75 75 Concentration (g/L) 05 09 09 09 09 Concentration (g/L) 05 09 09 09 •• ø ··<u>\$</u>··\$··\$ 15 15 0 Time (h) 50 Time (h) 50 20 30 10 20 10 30 0 0

Replacement of commercial enzymes





Hydrolysis of PW by adding 10 g_{ds} of wheat bran (WB) fermented with the fungus *A. awamori* (a) or *A. Oryzae* (b): concentration of total sugars (\diamondsuit), glucose (\Box) and disaccharide (\triangle)

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The homogeneity of the material and its high starch content provide great conditions for both the hydrolysis and fermentation. Lab scale fermentations showed that a SHF was more efficient than a SSF. To conclude, the production of lactic acid from PW was improved by the addition of enzymes produced through solid-state fermentation.

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