

# Supported Iron-based Nano-materials for the Valorization of Carbon Dioxide

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## Introduction



### Main CO<sub>2</sub> Valorization Routes (products):

CH<sub>4</sub> C<sub>2</sub>H<sub>6</sub> C<sub>3</sub>H<sub>8</sub> C<sub>3</sub>H<sub>6</sub> Higher H/Cs

### Reactions for CO<sub>2</sub> hydrogenation to H/C:

❖ Through the **Reverse Water-Gas Shift (RWGS)** CO<sub>2</sub> is converted into CO and then the latter is hydrogenated to (H/C) via **Fischer-Tropsch** reactions in the presence of a suitable **multifunctional catalyst**<sup>1,2</sup>.

❖ In this work, supported and unsupported **iron based nanoparticles** were synthesized and characterized.

❖ **Iron based nanoparticles** catalyze the RWGS and the synthesis of olefins and the **acid sites** of **HZSM-5** promote the selectivity towards higher H/Cs<sup>2</sup>.

1. M. Liu, Y. Yi, L. Wang, H. Guo, A. Bogaerts, Catal. 9275 (2019).

2. Wei, Q., Ge, R., Yao, Z., Wen, C., Fang, L., Guo, H., Xu, J., Sun, Nat. Commun. 816170 (2017).

## Methodology

### SYNTHESIS PROCEDURE Iron Based Nanoparticles

❖ Method: **Co-Precipitation**

❖ Precursors:

FeCl<sub>2</sub>·4H<sub>2</sub>O, FeCl<sub>3</sub>·6H<sub>2</sub>O

❖ Alkali promoters: **Na, K**

❖ Substrate:

Zeolites **HZSM-5**

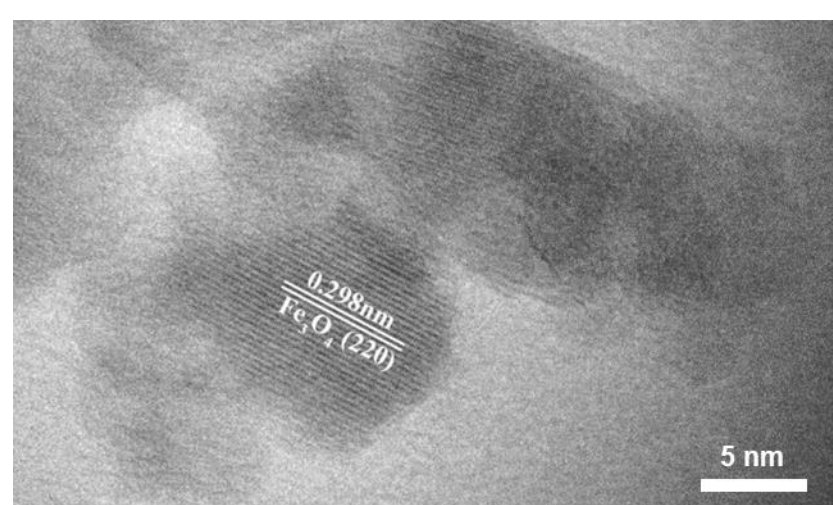


Figure 1. TEM image of a monocrystalline Na-Fe<sub>3</sub>O<sub>4</sub> (1:1) NP.

### PHYSICO-CHEMICAL CHARACTERIZATION VIA: XRD, FT-IR, BET, SEM, TPD-NH<sub>3</sub>, TEM

### CATALYTIC EVALUATION:

❖ Continuous flow reactor

❖ H<sub>2</sub>/CO<sub>2</sub> = 3

❖ T=320°C, P=3 MPa

❖ Online GC monitoring of the produced gas phase

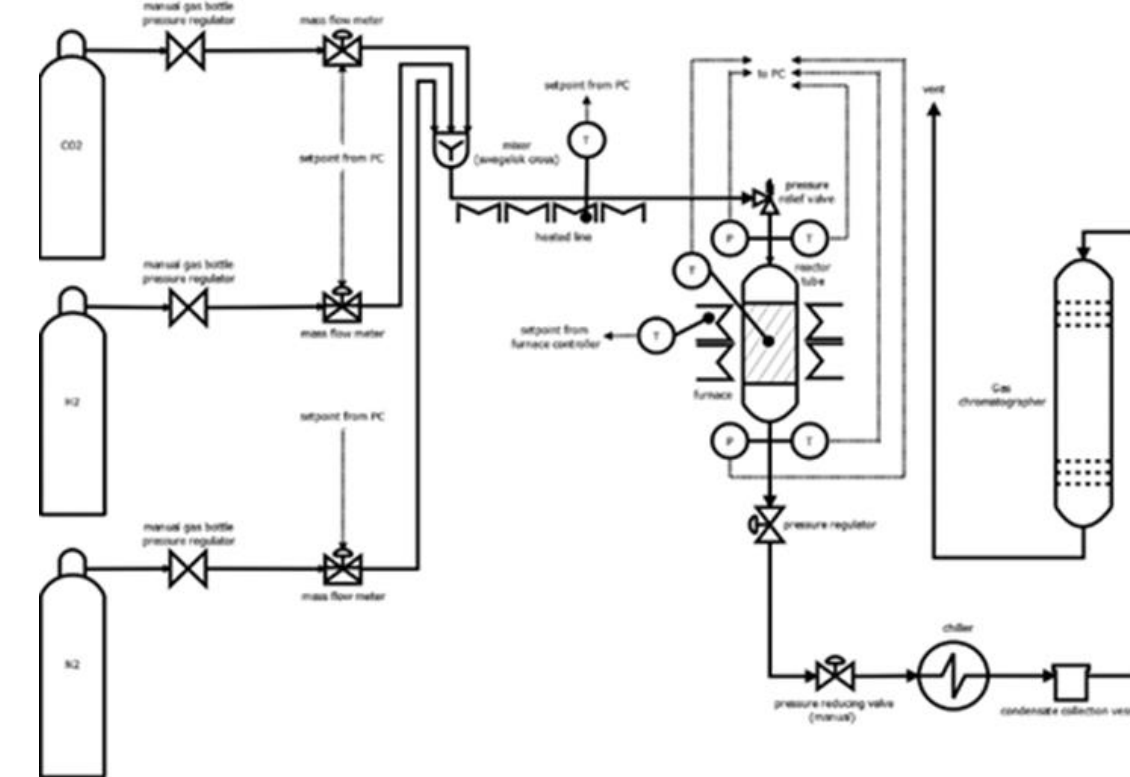


Figure 2. Flow Diagram of catalytic unit.

## Physicochemical Results

### BET

❖ The **BET surface** is **145.6, 145.2/136.1, 148.3/151.3** m<sup>2</sup>/g for Fe<sub>3</sub>O<sub>4</sub>, Na-Fe<sub>3</sub>O<sub>4</sub> (1:1/1:2) and K-Fe<sub>3</sub>O<sub>4</sub> (1:1/1:2) respectively, and **409.4, 423.1** m<sup>2</sup>/g for HZSM-5 80 SAR and **140-160 SAR**, accordingly.

❖ **BET analyses** indicate that the synthesized iron oxide nanoparticles obtained a surface area with values from 136 to 151 m<sup>2</sup>/g.

### XRD

❖ XRD patterns confirm the crystalline structure of the iron based nanoparticles.

❖ Crystallite size was calculated from the Scherrer equation and found equal to 11 nm.

❖ The particle size calculated by TEM analysis show that the nanoparticles are monocrystalline.

### TPD-NH<sub>3</sub>

❖ HZSM-5 (80 SAR) show weak and strong acid sites.

❖ The dispersion of the nanoparticles on the HZSM-5 (80 SAR) does not affect the strength of the acid sites.

❖ The acidity of supported iron based nanoparticles is higher than that of the unsupported iron based nanoparticles.

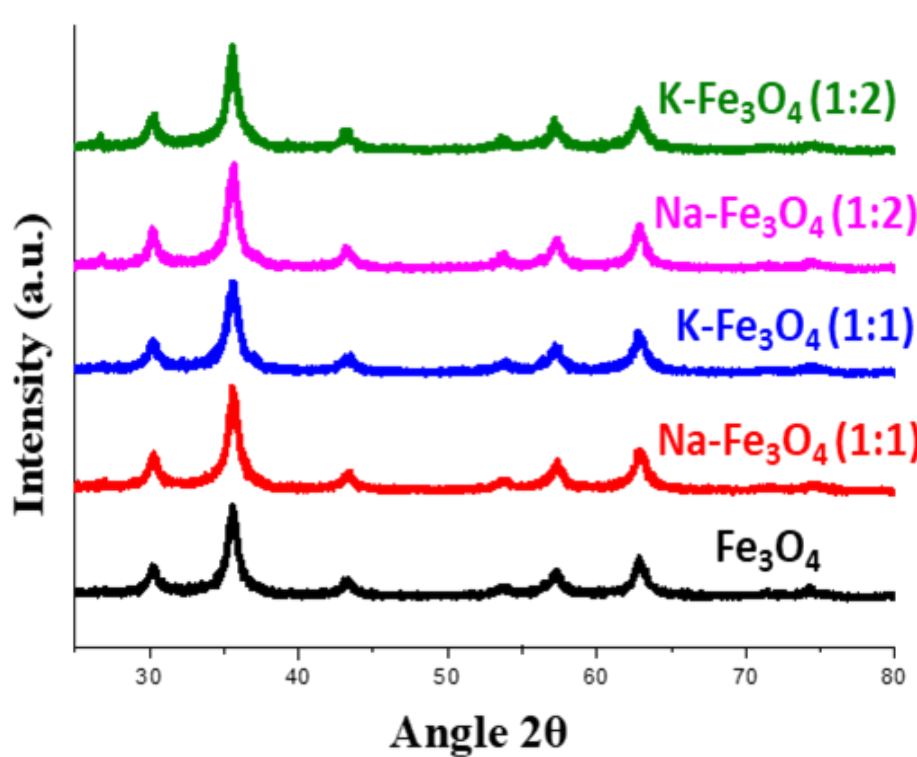


Figure 3. XRD Diffractograms of unsupported nanoparticles.

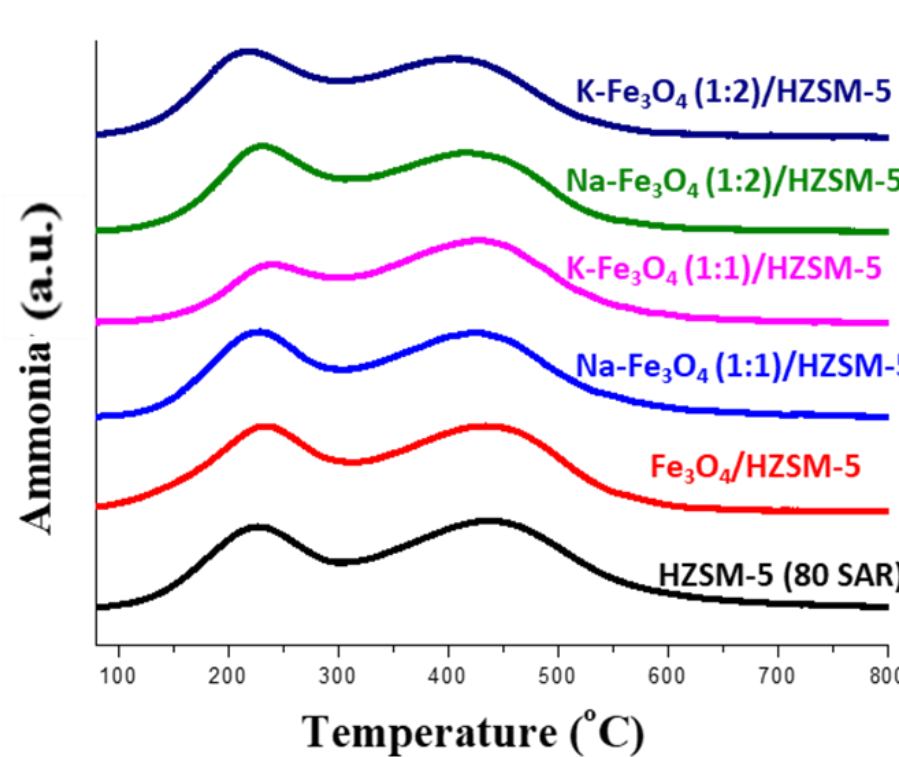


Figure 4. TPD-NH<sub>3</sub> Diagrams for supported nanoparticles.

## Catalytic Performance

Table 1. Catalytic results-Preliminary experiments\*

Catalyst	CO <sub>2</sub> conversion (%)	CO	Selectivity(%)			
			CH <sub>4</sub>	C <sub>2</sub> H <sub>6</sub>	C <sub>3</sub> H <sub>6</sub>	C <sub>3</sub> H <sub>8</sub>
Na-Fe <sub>3</sub> O <sub>4</sub> /HZSM-5 (80 SAR) – as synthesized	5.1	100.0	-	-	-	-
Na-Fe <sub>3</sub> O <sub>4</sub> /HZSM-5 (80 SAR)- (4 hrs)	7.7	39.1	58.3	0.1	1.0	1.5
Na-Fe <sub>3</sub> O <sub>4</sub> /HZSM-5 (80 SAR)-reduced (8 hrs)	7.5	37.1	59.9	0.1	1.3	1.6
Na-Fe <sub>3</sub> O <sub>4</sub> /HZSM-5 (140-160 SAR)-reduced (4 hrs)	9.3	16.4	81.1	0.2	0.3	1.9

❖ C<sub>1</sub>-C<sub>3</sub> **deoxygenated products**, such as **methane, ethane, propylene, and propane** are produced only upon **reduction** of the catalyst.

❖ Further reduction (8 hrs) does not improve catalytic performance.

❖ Over reduced Na-Fe<sub>3</sub>O<sub>4</sub>/HZSM-5 (140-160 SAR) **CO<sub>2</sub> conversion** and **selectivity into methane** are improved.

\*Reaction conditions: 320°C, 3 MPa, H<sub>2</sub>/CO<sub>2</sub>=3/1  
Reduction conditions: 350°C, under H<sub>2</sub> flow

## Conclusions

❖ Synthesized iron based nanoparticles have relatively high specific surface area and small crystallite size.

❖ The acidity of the supported samples is mainly attributed to HZSM-5.

❖ Medium acidity (SAR) promotes selective conversion of CO<sub>2</sub> into deoxygenated H/Cs with three atoms of C only upon reduction.

## Acknowledgments



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